

# A branch-and-price algorithm to solve the integrated berth allocation and yard assignment problem in bulk ports

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1<sup>st</sup> Workshop on Large Scale Optimization

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# Agenda

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- 1 Introduction
- 2 Problem Definition
- 3 Branch & Price
- 4 Results
- 5 Conclusion
- 6 Future Work

- 1 Introduction
  - Motivation
  - References

- 2 Problem Definition

- 3 Branch & Price

- 4 Results

- 5 Conclusion

- 6 Future Work

# Motivation

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**Figure:** Vessels queuing at Newcastle port, Australia (queue hits 60 vessels as max.)

# References



UMANG, N., M.BIERLAIRE, AND VACCA, I.

Exact and heuristic approach methods to solve berth allocation problem in bulk ports.

Tech. rep., TRANSP-OR, Ecole Polytechnique Federale De Lausanne, 2012.



ZHEN, L.

An integrated model for berth template and yard template planning in transshipment hubs.

*Transportation Science* 45 (2011), 483–504.

## 1 Introduction

## 2 Problem Definition

- Berth Allocation Problem
- Yard Assignment Problem
- Objective

## 3 Branch & Price

## 4 Results

## 5 Conclusion

## 6 Future Work

# Berth Allocation Problem

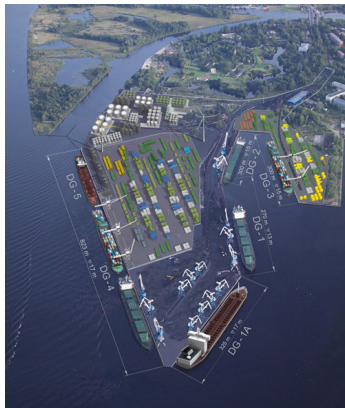


Figure: Lacon Ltd.'s plan for extension of the Riga's port, Latvia

# Yard Assignment Problem

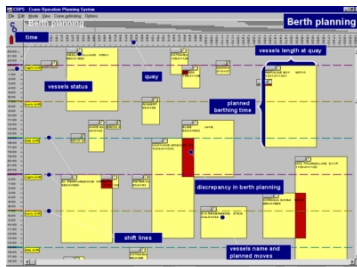
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Figure: Port of Weipa, Queensland, Australia



- Minimize Handling Time + Delay = Service Time
- Obtain berth schedule
- Obtain plan of a yard storage



## 1 Introduction

## 2 Problem Definition

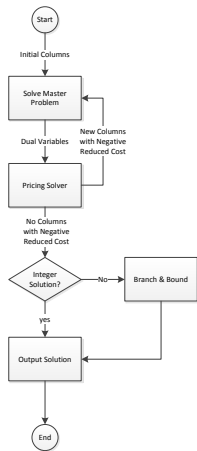
## 3 Branch & Price

- Framework
- Initial Solution
- Master Problem
- Sub-Problem
- Branch and Bound
- Improvement Methods

## 4 Results

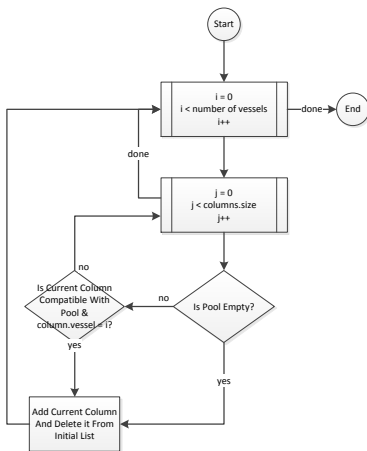
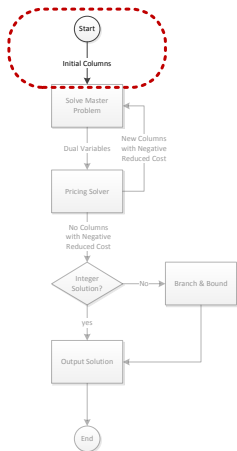
## 5 Conclusion

# Framework

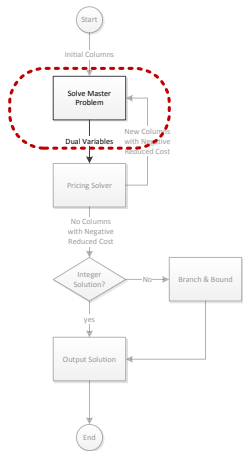


- Initial Solution
- Column Generation – Lower Bound
- Branch and Bound – Optimal Integer Solution

# Initial Solution



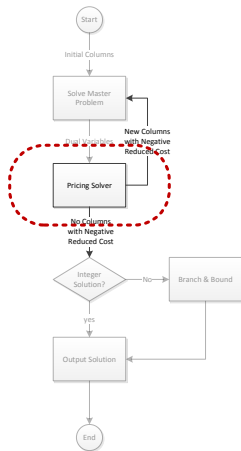
# Master Problem



## Idea

- SP [▶ Go to SP](#)
- relaxation of  $\lambda$  and  $\mu$
- $\Omega$  reduced to  $\Omega_1$

# Sub-Problem ▶ Go to model



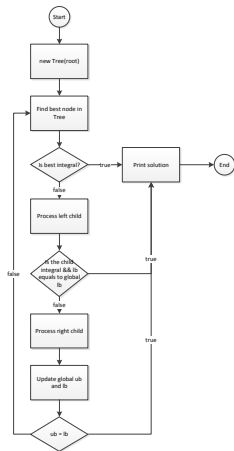
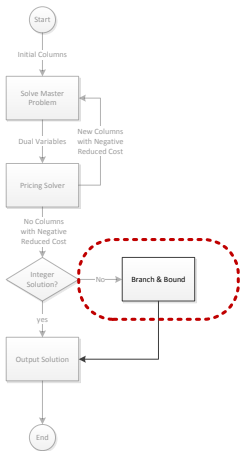
## Idea

- run for each vessel separately
- get  $\leq 40 \cdot n$  columns

## Dual Variables

- $\alpha, \beta_{kt}, \gamma_{lt}, \delta_{lw}$

# Branch and Bound



# Improvement Methods – general + stabilization

## General

- decomposition
- 40 columns/sub-problem/iteration

$$(c + s - a) - (\alpha + \sum_{k \in K} \sum_{t \in T} \beta_{kt} \cdot \text{beta}_{kt} + \sum_{l \in L} \sum_{t \in T} \gamma_{lt} \cdot \text{gamma}_{lt} + \sum_{l \in L} \sum_{w \in W} \delta_{lw} \cdot \text{delta}_{lw}) \leq 0 \quad (1)$$

## Stabilization of duals

- assumption: duals oscillate
- solution:  $\bar{\alpha}_j = \epsilon \cdot \bar{\alpha}_j + (1 - \epsilon) \cdot \alpha_j$



## Improvement Methods – aggregation 1/2

| row | section | time | column 1 | column 2 | column 3 |
|-----|---------|------|----------|----------|----------|
| 1   | 1       | 1    | 1        | 0        | 0        |
| 2   | 1       | 2    | 1        | 0        | 0        |
| 3   | 1       | 3    | 1        | 0        | 0        |
| 4   | 1       | 4    | 0        | 0        | 0        |
| 5   | 1       | 5    | 0        | 0        | 0        |
| 6   | 1       | 6    | 0        | 0        | 0        |
| 7   | 2       | 1    | 0        | 0        | 0        |
| 8   | 2       | 2    | 0        | 0        | 0        |
| 9   | 2       | 3    | 0        | 1        | 0        |
| 10  | 2       | 4    | 0        | 1        | 0        |
| 11  | 2       | 5    | 0        | 1        | 0        |
| 12  | 2       | 6    | 0        | 1        | 0        |
| 13  | 3       | 1    | 0        | 0        | 0        |
| 14  | 3       | 2    | 0        | 0        | 1        |
| 15  | 3       | 3    | 0        | 1        | 1        |
| 16  | 3       | 4    | 0        | 1        | 1        |
| 17  | 3       | 5    | 0        | 1        | 0        |
| 18  | 3       | 6    | 0        | 1        | 0        |

## Improvement Methods – aggregation 2/2

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| row | section | time | column 1 | column 2 | column 3 |
|-----|---------|------|----------|----------|----------|
| 1   | 1       | 1    | 1        | 0        | 0        |
| 2   | 1       | 4    | 0        | 0        | 0        |
| 3   | 2       | 3    | 0        | 1        | 0        |
| 4   | 3       | 2    | 0        | 0        | 1        |
| 5   | 3       | 3    | 0        | 1        | 1        |

## 1 Introduction

## 2 Problem Definition

## 3 Branch & Price

## 4 Results

- Set Partitioning
- Column Generation
- Stabilized Method
- Aggregated Method
- Branch and Bound

## 5 Conclusion

# Set Partitioning

| Instance  |            |            | RMP        |       |          |
|-----------|------------|------------|------------|-------|----------|
| # vessels | # sections | congestion | time       | value | $\Omega$ |
| 10        | 10         | no         | 1m 03s     | 202   | 121 863  |
|           |            | yes        | 3m 35s     | 219   | 149 163  |
|           | 20         | no         | 9m 35s     | 306   | 213 268  |
|           |            | yes        | 24m 08s    | 316   | 265 138  |
| 15        | 10         | no         | 2m 27s     | 301   | 162 846  |
|           |            | yes        | 3m 52s     | 328   | 210 246  |
|           | 20         | no         | 27m 13s    | 450   | 284 086  |
|           |            | yes        | 1h 21m 15s | 468   | 374 146  |
| 20        | 10         | no         | 3m 36s     | 384   | 181 373  |
|           |            | yes        | 11m 36s    | 421   | 263 173  |
|           | 20         | no         | 40m 09s    | 567   | 312 515  |
|           |            | yes        | -          | -     | 467 935  |

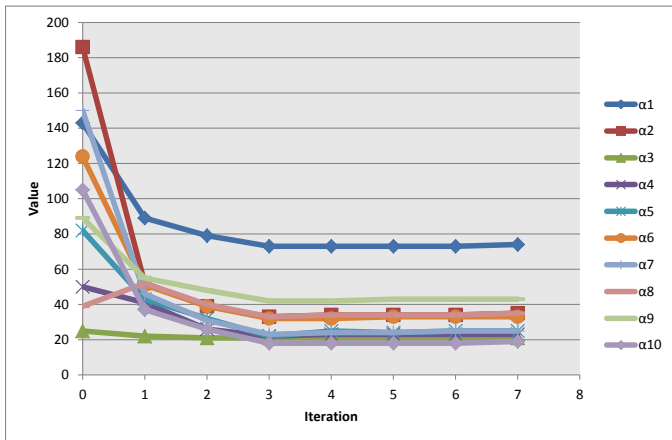
# Column Generation

| Instance  |            |            | Column Generation |         |            |     |     |      |      |     |
|-----------|------------|------------|-------------------|---------|------------|-----|-----|------|------|-----|
| # vessels | # sections | congestion | time              | # iter. | $\Omega_1$ | lb  | ub  | gap1 | gap2 | gap |
| 10        | 10         | no         | 2m 07s            | 4       | 587        | 197 | 206 | 2%   | 2%   | 4%  |
|           |            | yes        | 6m 28s            | 7       | 1 300      | 213 | 221 | 3%   | 1%   | 4%  |
|           | 20         | no         | 4m 49s            | 4       | 696        | 306 | 309 | 0%   | 1%   | 1%  |
|           |            | yes        | 18m 50s           | 8       | 1 454      | 311 | 316 | 2%   | 0%   | 2%  |
| 15        | 10         | no         | 3m 25s            | 4       | 922        | 293 | 306 | 3%   | 2%   | 4%  |
|           |            | yes        | 26m 24s           | 7       | 2 123      | 314 | 328 | 4%   | 0%   | 4%  |
|           | 20         | no         | 13m 22s           | 5       | 1 308      | 447 | 452 | 1%   | 0%   | 1%  |
|           |            | yes        | 1h 7m 4s          | 12      | 3 270      | 457 | 471 | 2%   | 1%   | 3%  |
| 20        | 10         | no         | 3m 43s            | 4       | 1 099      | 372 | 390 | 3%   | 2%   | 5%  |
|           |            | yes        | 38m 59s           | 9       | 3 077      | 396 | 435 | 6%   | 3%   | 9%  |
|           | 20         | no         | 16m 05s           | 5       | 1 780      | 562 | 572 | 1%   | 1%   | 2%  |
|           |            | yes        | 3h 27m 45s        | 18      | 4 736      | 583 | 625 | -    | -    | 7%  |

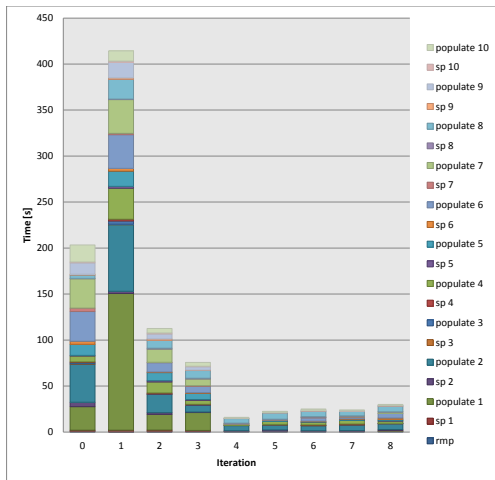
# Column Generation

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|-----------|------------|------------|-------------------|---------|------------|-----|-----|------|------|-----|
| # vessels | # sections | congestion | time              | # iter. | $\Omega_1$ | lb  | ub  | gap1 | gap2 | gap |
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|           |            | yes        | 18m 50s           | 8       | 1 454      | 311 | 316 | 2%   | 0%   | 2%  |
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|           | 20         | no         | 13m 22s           | 5       | 1 308      | 447 | 452 | 1%   | 0%   | 1%  |
|           |            | yes        | 1h 7m 4s          | 12      | 3 270      | 457 | 471 | 2%   | 1%   | 3%  |
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|           |            | yes        | 3h 27m 45s        | 18      | 4 736      | 583 | 625 | -    | -    | 7%  |

# Column Generation – Duals

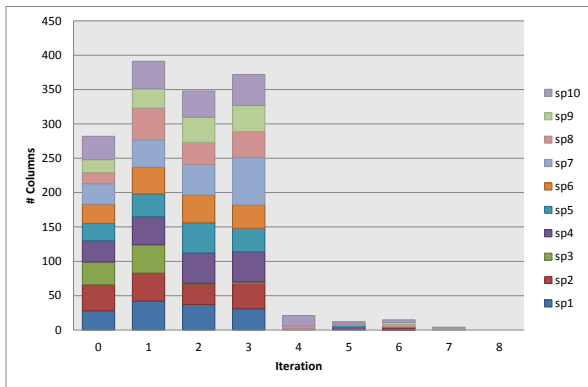


# Column Generation – Time Consumption

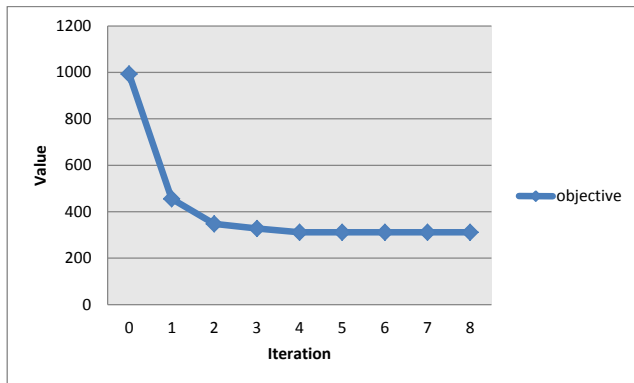




# Column Generation – Pool



# Column Generation – Objective Fce Evolution



# Stabilized Method

| $\epsilon$ | $\Delta$ | Uncongested |         |           | Congested |           |           |
|------------|----------|-------------|---------|-----------|-----------|-----------|-----------|
|            |          | iter.       | time    | pool size | iter.     | time      | pool size |
| 1.00       | 0.05     | 15          | 19m 15s | 357       | 35        | 1h 7m 12s | 560       |
|            | 0.10     | 14          | 12m 31s | 390       | 37        | 50m 17s   | 565       |
|            | 0.20     | 11          | 10m 59s | 397       | 26        | 44m 53s   | 624       |
| 0.75       | 0.05     | 10          | 8m 43s  | 403       | 21        | 45m 41s   | 642       |
|            | 0.10     | 12          | 8m 38s  | 400       | 21        | 40m 11s   | 642       |
|            | 0.20     | 9           | 7m 37s  | 407       | 21        | 39m 8s    | 642       |
| 0.50       | 0.05     | 7           | 4m 27s  | 397       | 11        | 23m 15s   | 724       |
|            | 0.10     | 7           | 3m 58s  | 397       | 11        | 21m 2s    | 724       |
|            | 0.20     | 7           | 3m 51s  | 397       | 11        | 19m 29s   | 724       |
| 0.25       | 0.05     | 6           | 3m 32s  | 434       | 8         | 15m 49s   | 916       |
|            | 0.10     | 6           | 3m 22s  | 434       | 8         | 12m 14s   | 916       |
|            | 0.20     | 6           | 3m 22s  | 434       | 8         | 10m 41s   | 916       |

# Stabilized Method

| $\epsilon$ | $\Delta$ | Uncongested |         |           | Congested |           |           |
|------------|----------|-------------|---------|-----------|-----------|-----------|-----------|
|            |          | iter.       | time    | pool size | iter.     | time      | pool size |
| 1.00       | 0.05     | 15          | 19m 15s | 357       | 35        | 1h 7m 12s | 560       |
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| 0.50       | 0.05     | 7           | 4m 27s  | 397       | 11        | 23m 15s   | 724       |
|            | 0.10     | 7           | 3m 58s  | 397       | 11        | 21m 2s    | 724       |
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|            | 0.20     | 6           | 3m 22s  | 434       | 8         | 10m 41s   | 916       |

# Methods Comparison

|            | Uncongested |      |           | Congested |      |           |
|------------|-------------|------|-----------|-----------|------|-----------|
|            | iter.       | time | pool size | iter.     | time | pool size |
| without    | 2           | 9s   | 122       | 3         | 13s  | 132       |
| ARMP       | 2           | 9s   | 122       | 4         | 17s  | 226       |
| ARMP+SRMP1 | 8           | 42s  | 85        | 10        | 59s  | 117       |
| ARMP+SRMP2 | 3           | 14s  | 79        | 3         | 16s  | 159       |

|            | Uncongested |        |           | Congested |         |           |
|------------|-------------|--------|-----------|-----------|---------|-----------|
|            | iter.       | time   | pool size | iter.     | time    | pool size |
| without    | 4           | 2m 18s | 587       | 7         | 6m 18s  | 1300      |
| ARMP       | 5           | 2m 29s | 608       | 9         | 6m 51s  | 1546      |
| ARMP+SRMP1 | 13          | 9m 56s | 429       | 26        | 28m 51s | 1107      |
| ARMP+SRMP2 | 5           | 2m 59s | 450       | 11        | 8m 3s   | 968       |

# Methods Comparison

|            | Uncongested |      |           | Congested |      |           |
|------------|-------------|------|-----------|-----------|------|-----------|
|            | iter.       | time | pool size | iter.     | time | pool size |
| without    | 2           | 9s   | 122       | 3         | 13s  | 132       |
| ARMP       | 2           | 9s   | 122       | 4         | 17s  | 226       |
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|            | iter.       | time   | pool size | iter.     | time    | pool size |
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# Aggregated Method

| Instance  |            |            | Column Generation |         |            |     |     |      |      |     |
|-----------|------------|------------|-------------------|---------|------------|-----|-----|------|------|-----|
| # vessels | # sections | congestion | time              | # iter. | $\Omega_1$ | lb  | ub  | gap1 | gap2 | gap |
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|           | 20         | no         | 5m 10s            | 4       | 726        | 306 | 310 | 0%   | 1%   | 1%  |
|           |            | yes        | 22m 09s           | 14      | 2 054      | 311 | 316 | 2%   | 0%   | 2%  |
| 15        | 10         | no         | 3m 23s            | 5       | 1 106      | 293 | 304 | 3%   | 1%   | 4%  |
|           |            | yes        | 22m 02s           | 7       | 2 482      | 314 | 338 | 4%   | 3%   | 7%  |
|           | 20         | no         | 15m 06s           | 6       | 1 533      | 447 | 455 | 1%   | 1%   | 2%  |
|           |            | yes        | 1h 5m 54s         | 15      | 3 362      | 457 | 473 | 2%   | 1%   | 3%  |
| 20        | 10         | no         | 3m 58s            | 7       | 1 330      | 372 | 389 | 3%   | 1%   | 4%  |
|           |            | yes        | 34m 24s           | 8       | 3 847      | 396 | 425 | 6%   | 1%   | 7%  |
|           | 20         | no         | 14m 24s           | 6       | 1 921      | 562 | 568 | 1%   | 0%   | 1%  |
|           |            | yes        | 4h 00m 00s        | 17      | 5 406      | 583 | 622 | -    | -    | 6%  |

# Aggregated Method

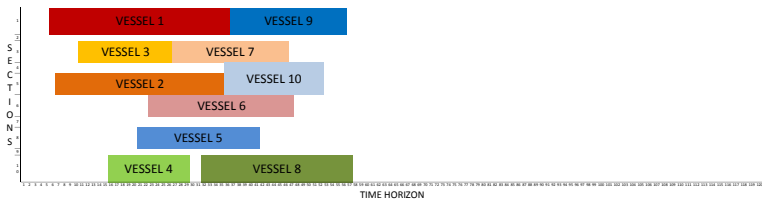
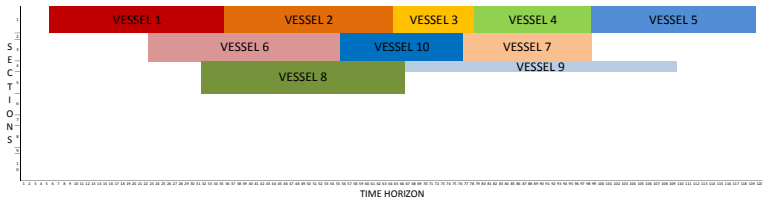
| Instance  |            |            | Column Generation |         |            |     |     |      |      |     |
|-----------|------------|------------|-------------------|---------|------------|-----|-----|------|------|-----|
| # vessels | # sections | congestion | time              | # iter. | $\Omega_1$ | lb  | ub  | gap1 | gap2 | gap |
| 10        | 10         | no         | 2m 36s            | 5       | 608        | 197 | 206 | 2%   | 2%   | 4%  |
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|           | 20         | no         | 15m 06s           | 6       | 1 533      | 447 | 455 | 1%   | 1%   | 2%  |
|           |            | yes        | 1h 5m 54s         | 15      | 3 362      | 457 | 473 | 2%   | 1%   | 3%  |
| 20        | 10         | no         | 3m 58s            | 7       | 1 330      | 372 | 389 | 3%   | 1%   | 4%  |
|           |            | yes        | 34m 24s           | 8       | 3 847      | 396 | 425 | 6%   | 1%   | 7%  |
|           | 20         | no         | 14m 24s           | 6       | 1 921      | 562 | 568 | 1%   | 0%   | 1%  |
|           |            | yes        | 4h 00m 00s        | 17      | 5 406      | 583 | 622 | -    | -    | 6%  |



# Branch and Bound

| Instance  |            |            | Branch & Bound |       |            |            |                |
|-----------|------------|------------|----------------|-------|------------|------------|----------------|
| # vessels | # sections | congestion | time           | value | # of nodes | # of $\mu$ | # of $\lambda$ |
| 10        | 10         | no         | 1m 03s         | 202   | 13         | 6          | 0              |
|           |            | yes        | 3m 35s         | 219   | 15         | 7          | 0              |
| 15        | 20         | no         | 9m 35s         | 306   | 3          | 1          | 0              |
|           |            | yes        | -              | -     | -          | -          | -              |
| 15        | 10         | no         | 2m 27s         | 301   | 35         | 17         | 0              |
|           |            | yes        | -              | -     | -          | -          | -              |
| 20        | 20         | no         | 27m 13s        | 450   | 15         | 7          | 0              |
|           |            | yes        | -              | -     | -          | -          | -              |
| 20        | 10         | no         | -              | -     | -          | -          | -              |
|           |            | yes        | -              | -     | -          | -          | -              |
| 20        | 20         | no         | -              | -     | -          | -          | -              |
|           |            | yes        | -              | -     | -          | -          | -              |

# Initial vs. Optimal



- 1 Introduction
- 2 Problem Definition
- 3 Branch & Price
- 4 Results
- 5 Conclusion**
- 6 Future Work

# Conclusion

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- proven re-formulation
- "fast" master problem
- "poor" sub-problem
- good (small number of nodes) and bad (time) performance of Branch and Bound
- fast convergence of Column Generation (number of iterations)
- tight bounds (upper and lower) of Column Generation
- dual variables not oscillating
- "hidden" power of aggregated method (although failed for  $\Omega$ )

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# Future Work

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## Model:

- simultaneous loading and unloading
- several cargo on the vessel
- uncertainty, disruptions
- (continuous quay)

## Branch and Price:

- better heuristic for initial solution
- heuristic/dynamic programming to solve sub-problem
- heuristic to find integral (sub-optimal) solution or Branch and Cut to find optimal solution, instead of Branch and Bound



**Thank you for your attention.**

$$\min \sum_i (m_i - A_i + c_i) \quad (2)$$

$$\text{s.t. } m_i - A_i \geq 0 \quad \forall i \in N \quad (3)$$

$$\sum_{k \in M} (s_k^j b_k) + B(1 - y_{ij}) \geq \sum_{k \in M} (s_k^i b_k) + L_i \quad \forall i, j \in N, i \neq j \quad (4)$$

$$m_j + B(1 - z_{ij}) \geq m_i + c_i \quad \forall i \in N, \forall j \in N, i \neq j \quad (5)$$

$$y_{ij} + y_{ji} + z_{ij} + z_{ji} \geq 1 \quad \forall i \in N, \forall j \in N, i \neq j \quad (6)$$

$$\sum_{k \in M} s_k^i = 1 \quad \forall i \in N \quad (7)$$

$$\sum_{k \in M} (s_k^i b_k) + L_i \leq L \quad \forall i \in N \quad (8)$$



$$\sum_{p \in M} (\delta_{ilk} s_{\ell}^i) = x_{ik} \quad \forall i \in N, \forall k \in M \quad (9)$$

$$(d_k - D_i)x_{ik} \geq 0 \quad \forall i \in N, \forall k \in M \quad (10)$$

$$c_i \geq h_{ik}^w \rho_{ilk} Q_i - B(1 - s_{\ell}^i) \quad \forall i \in N, \forall l \in M, \quad (11)$$

$$\forall k \in M, \forall w \in W_i$$

$$h_{ik}^w = \alpha_{ik}^w + \beta_{ik}^w \quad \forall w \in W_i, \forall k \in M \quad (12)$$

$$\beta_{ik}^w = V_w r_k^i \quad \forall i \in N, \forall w \in W_i, \forall k \in M \quad (13)$$

$$r_k^i = \sum_{p \in P} (r_k^p \lambda_{ip}) / Q_i \quad \forall i \in N, \forall k \in M \quad (14)$$

$$\sum_{p \in P} \phi_{ip} \leq F \quad \forall i \in N \quad (15)$$

$$\pi_w^p + \pi_u^q \leq 1 \quad \forall w \in W, \forall u \in \bar{W}(w), \quad (16)$$

$$\forall p \in P, \forall q \in \bar{P}(p)$$

$$\sum_{i \in N} \omega_t^{ip} \leq 1 \quad \forall p \in P, \forall t \in H \quad (17)$$

$$\sum_{w \in W} \pi_w^p \leq 1 \quad \forall p \in P \quad (18)$$

$$\phi_{ip} \leq \pi_w^p \quad \forall i \in N, \forall w \in W_i, \forall p \in P \quad (19)$$

$$\omega_t^{ip} \geq \phi_{ip} + \theta_{it} - 1 \quad \forall i \in N, \forall p \in P, \forall t \in H \quad (20)$$

$$\omega_t^{ip} \leq \phi_{ip} \quad \forall i \in N, \forall p \in P, \forall t \in H \quad (21)$$

$$\omega_t^{ip} \leq \theta_{it} \quad \forall i \in N, \forall p \in P, \forall t \in H \quad (22)$$

$$\sum_{t \in H} \theta_{it} = c_i \quad \forall i \in N \quad (23)$$

$$t + B(1 - \theta_{it}) \geq m_i + 1 \quad \forall i \in N, \forall t \in H \quad (24)$$

$$t \leq m_i + c_i + B(1 - \theta_{it}) \quad \forall i \in N, \forall t \in H \quad (25)$$

$$Q_i = \sum_{p \in P} \lambda_{ip} \quad \forall i \in N \quad (26)$$

$$\lambda_{ip} \leq \phi_{ip} Q_i \quad \forall i \in N, \forall p \in P \quad (27)$$

$$\phi_{ip} \leq \lambda_{ip} \quad \forall p \in P \quad (28)$$

$$\lambda_{ip} \leq \sum_{w \in W_i} \sum_{t \in H} (R_w \omega_t^{ip} + B(1 - \pi_w^p)) \quad \forall i \in N, \forall p \in P \quad (29)$$

$$s_k^i \in \{0, 1\} \quad \forall i \in N, \forall k \in M \quad (30)$$

$$x_{ik} \in \{0, 1\} \quad \forall i \in N, \forall k \in M \quad (31)$$

$$y_{ij} \in \{0, 1\} \quad \forall i, j \in N \quad (32)$$

$$z_{ij} \in \{0, 1\} \quad \forall i, j \in N \quad (33)$$

$$\pi_w^p \in \{0, 1\} \quad \forall p \in P, \forall w \in W \quad (34)$$

$$\omega_t^{ip} \in \{0, 1\} \quad \forall i \in N, \forall p \in P, \forall t \in H \quad (35)$$

$$\phi_{ip} \in \{0, 1\} \quad \forall i \in N, \forall p \in P \quad (36)$$

$$\theta_{it} \in \{0, 1\} \quad \forall i \in N, \forall t \in H \quad (37)$$

$$\min \sum_{a \in \Omega} c_a \cdot \lambda_a \quad (38)$$

$$\text{s.t. } \sum_{a \in \Omega} A_a^i \cdot \lambda_a = 1, \quad \forall i \in N, \quad (39)$$

$$\sum_{a \in \Omega} B_a^{kt} \cdot \lambda_a \leq 1, \quad \forall k \in K, \forall t \in T, \quad (40)$$

$$\sum_{a \in \Omega} C_a^{lw} \cdot \lambda_a - ct_w \cdot \mu_w^l \leq 0, \quad \forall l \in L, \forall w \in W, \quad (41)$$

$$\sum_{w \in W} \mu_w^l \leq 1, \quad \forall l \in L, \quad (42)$$

$$\mu_w^l + \mu_{\bar{w}}^l \leq 1, \quad \forall l \in L, \forall \bar{l} \in \bar{L}, \forall w \in W, \forall \bar{w} \in \bar{W}, \quad (43)$$

$$\sum_{a \in \Omega} D_a^{lt} \cdot \lambda_a \leq 1, \quad \forall l \in L, \forall t \in T, \quad (44)$$

$$\lambda_a \in \{0, 1\}, \quad \forall a \in \Omega, \quad (45)$$

$$\mu_w^l \in \{0, 1\}, \quad \forall l \in L, \forall w \in W. \quad (46)$$

# Sub-Problem [◀ Go back](#)

$$\text{minimize } (c + s - a) - (a + \sum_{k \in K} \sum_{t \in T} \beta_{kt} \cdot \text{beta}_{kt} + \sum_{l \in L} \sum_{t \in T} \gamma_l \cdot \text{gamma}_{lt} + \sum_{l \in L} \sum_{w \in W} \delta_{lw} \cdot \text{delta}_{lw}) \quad (47)$$

$$s - a \geq 0, \quad (48)$$

$$c \geq \text{ht}_k \cdot \text{fraction}_{jk} - M \cdot (1 - \text{ss}_j), \quad \forall j, k \in K, \quad (49)$$

$$\sum_{j \in K} \text{ss}_j = 1, \quad (50)$$

$$\sum_{j \in K} \text{ss}_j \cdot \text{sc}_j + \text{length} \leq \text{ql}, \quad (51)$$

$$\sum_{k \in K} \alpha_{jk} \cdot \text{ss}_j = x_j, \quad \forall j \in K, \quad (52)$$

$$\sum_{l \in L} \text{split}_l \leq Z, \quad (53)$$

$$\text{split}_l \leq \text{delta}_{lw}, \quad \forall l \in L, \quad (54)$$

$$\sum_{l \in L} \text{cs}_l = \text{quantity}, \quad (55)$$

$$\text{cs}_l \leq \text{split}_l \cdot \text{quantity}, \quad \forall l \in L, \quad (56)$$

$$\text{split}_l \leq \text{cs}_l, \quad \forall l \in L, \quad (57)$$

$$\text{td}_k = \left( \sum_{l \in L} d_{kl} \cdot \text{cs}_l \right) / \text{quantity}, \quad \forall k \in K, \quad (58)$$

$$\text{ht}_k = F / \text{cranes}_k + V_w \cdot \text{td}_k, \quad \forall k \in K, \quad (59)$$

$$\sum_{t \in T} \text{time}_t = c, \quad (60)$$

$$t + M \cdot (1 - \text{time}_t) \geq s + 1, \quad \forall t \in T, \quad (61)$$

$$t \leq s + c + M \cdot (1 - \text{time}_t), \quad \forall t \in T, \quad (62)$$

$$\text{beta}_{kt} \geq x_k + \text{time}_t - 1, \quad \forall k \in K, \forall t \in T, \quad (63)$$

$$\text{beta}_{kt} \leq x_k, \quad \forall k \in K, \forall t \in T, \quad (64)$$

$$\text{beta}_{kt} \leq \text{time}_t, \quad \forall k \in K, \forall t \in T, \quad (65)$$

$$\text{gamma}_{lt} \geq \text{split}_l + \text{time}_t - 1, \quad \forall l \in L, \forall t \in T, \quad (66)$$

$$\text{gamma}_{lt} \leq \text{split}_l, \quad \forall l \in L, \forall t \in T, \quad (67)$$

$$\text{gamma}_{lt} \leq \text{time}_t, \quad \forall l \in L, \forall t \in T. \quad (68)$$