

# Column Generation Methods for Disrupted Airline Schedules

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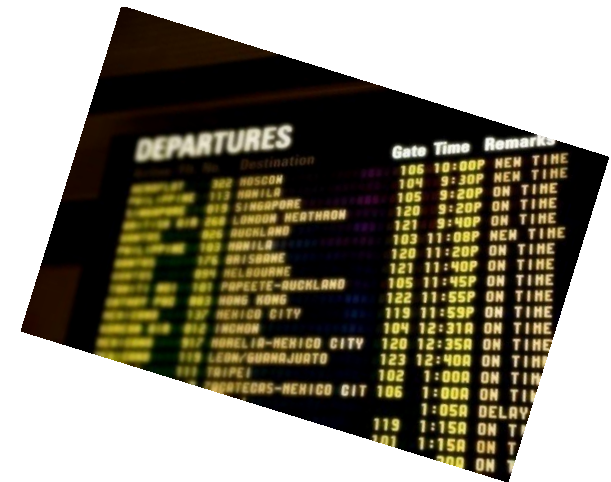
In collaboration with *APM Technologies*  
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- Airline Scheduling
- The Airplane Recovery Problem (ARP)
- The Column Generation (CG) approach
- Solving the pricing problem with Recovery Networks
- Implementation and results
- Future work and conclusions

# Airline Scheduling Approach

1. Route Choice
  2. Fleet Assignment
  3. Tail Assignment
  4. Crew Pairing
  5. Crew Roistering
  6. Passenger Routing (catering)
- } Technical Schedule

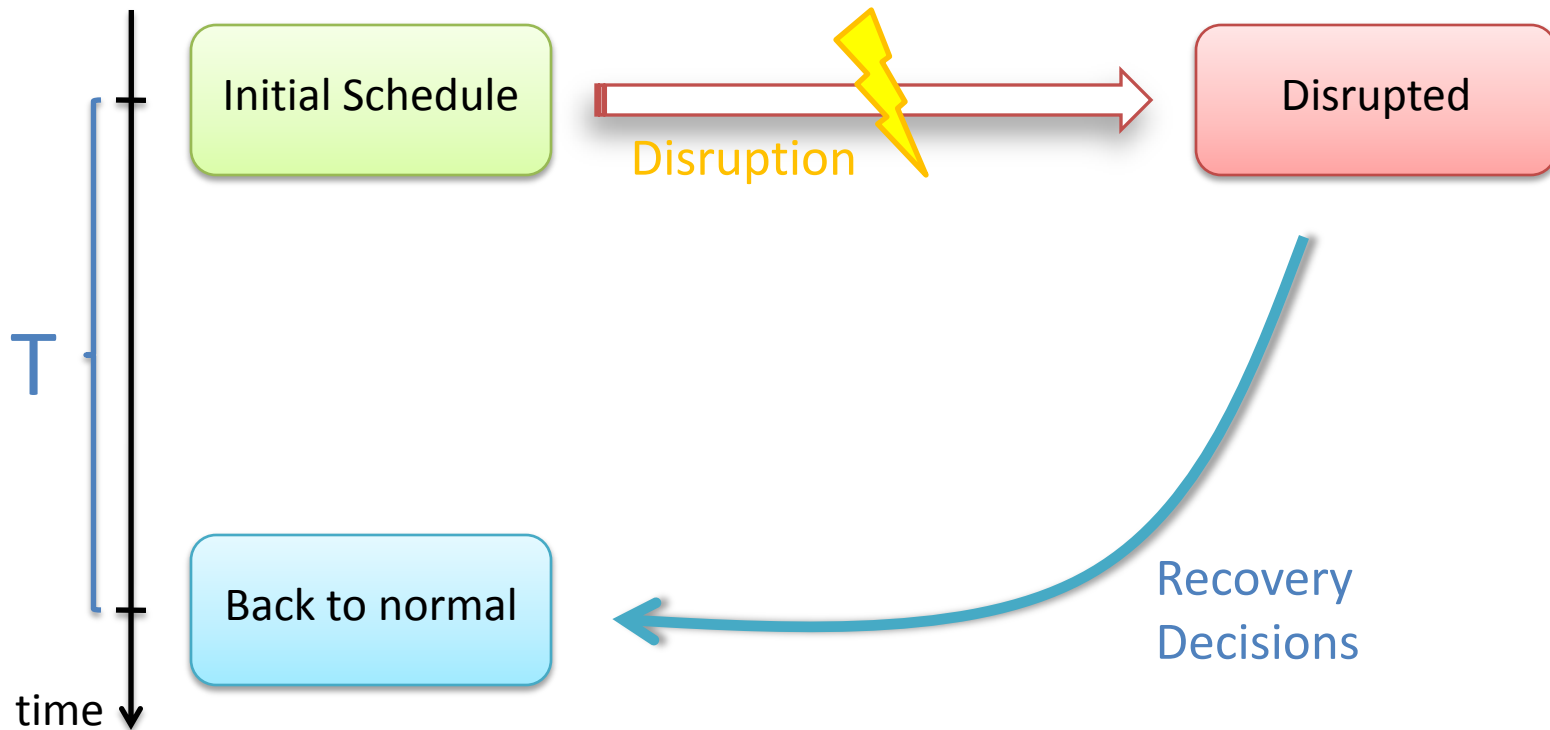


# Maintenances

Maintenances are forced by **RESOURCE** consumption (eg. flown hours)

Resources are **renewed** during maintenance

# Disrupted Schedule and Recovery

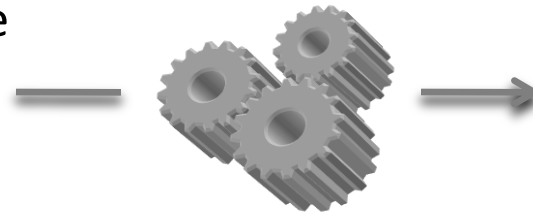


Survey: Kohl (2004)

# The Airplane Recovery Problem (ARP)

## Input

- Planes' States
- Initial Schedule
- Maintenances
- Cancelation Costs
- Delay Cost



## Output

- $T$
- New schedule up to  $T$
- Recovery cost

# Definitions:

## PLANES:

Initial State :	position, initial time, initial resource consumption
Final State:	position, expected time, expected resource consumption
Feasible Flight Set:	coverable flights
Feasible Final State Set:	coverable final states

## AIRPORTS:

Activity Slots:	periods when take-off/landings are permitted
Maintenance Slots:	periods when given plane type can perform maintenance

# Definitions (2):

## Flights:

Origin and Destination

Scheduled Departure Time (SDT)

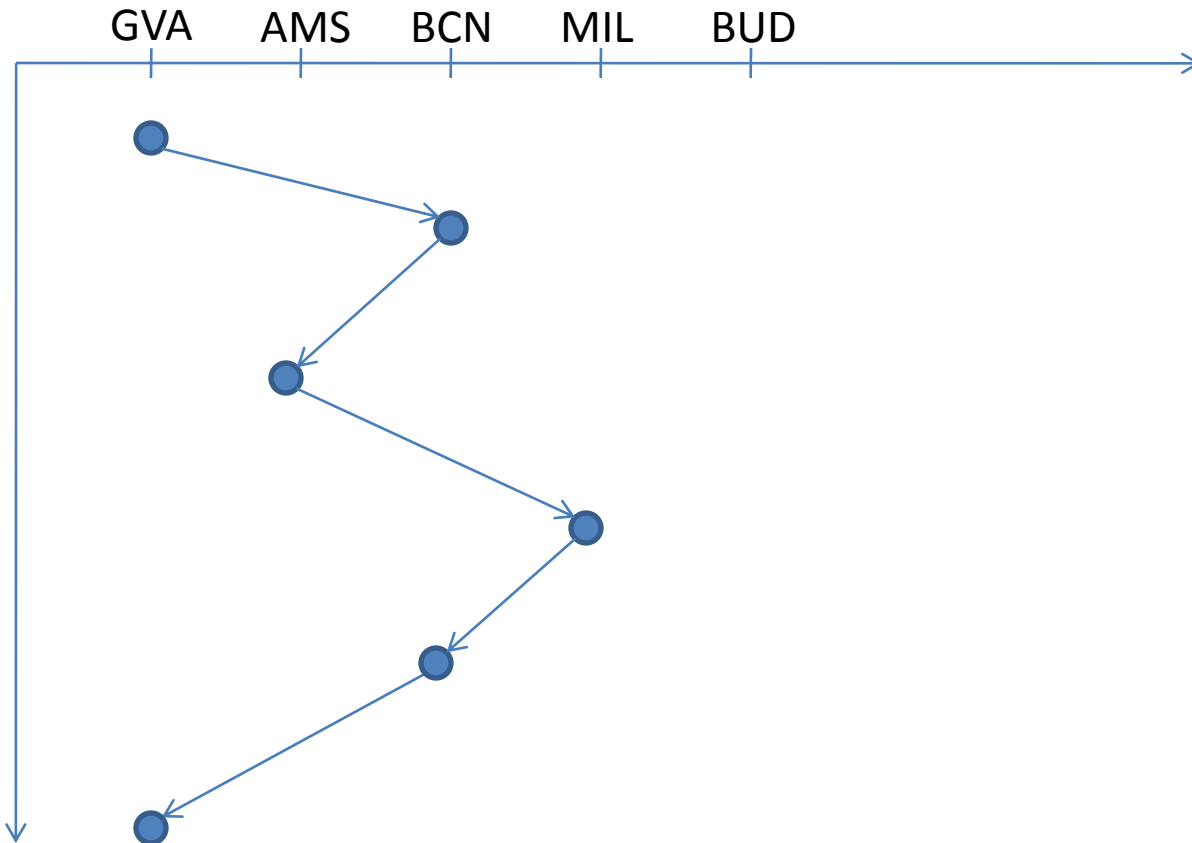
Flight Duration

Flight Cost

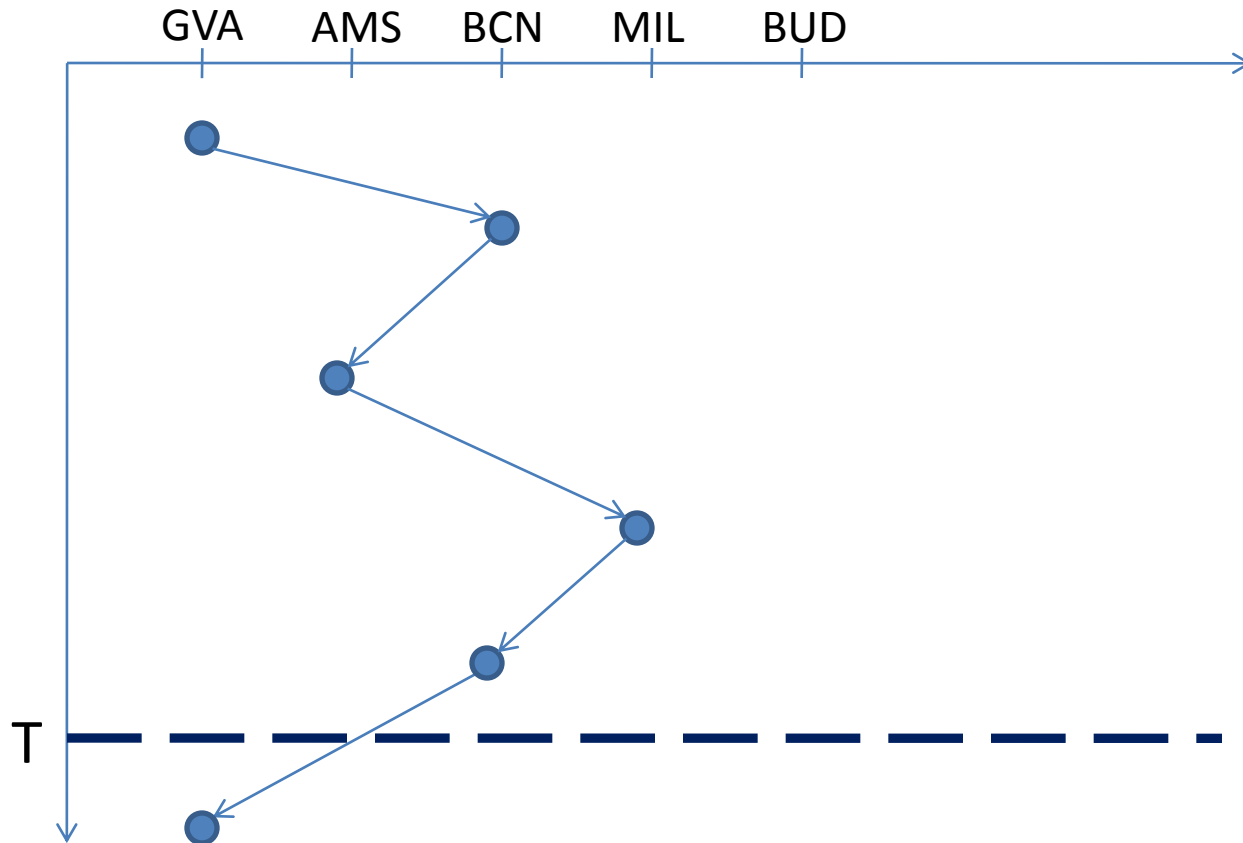
Cancelation Cost



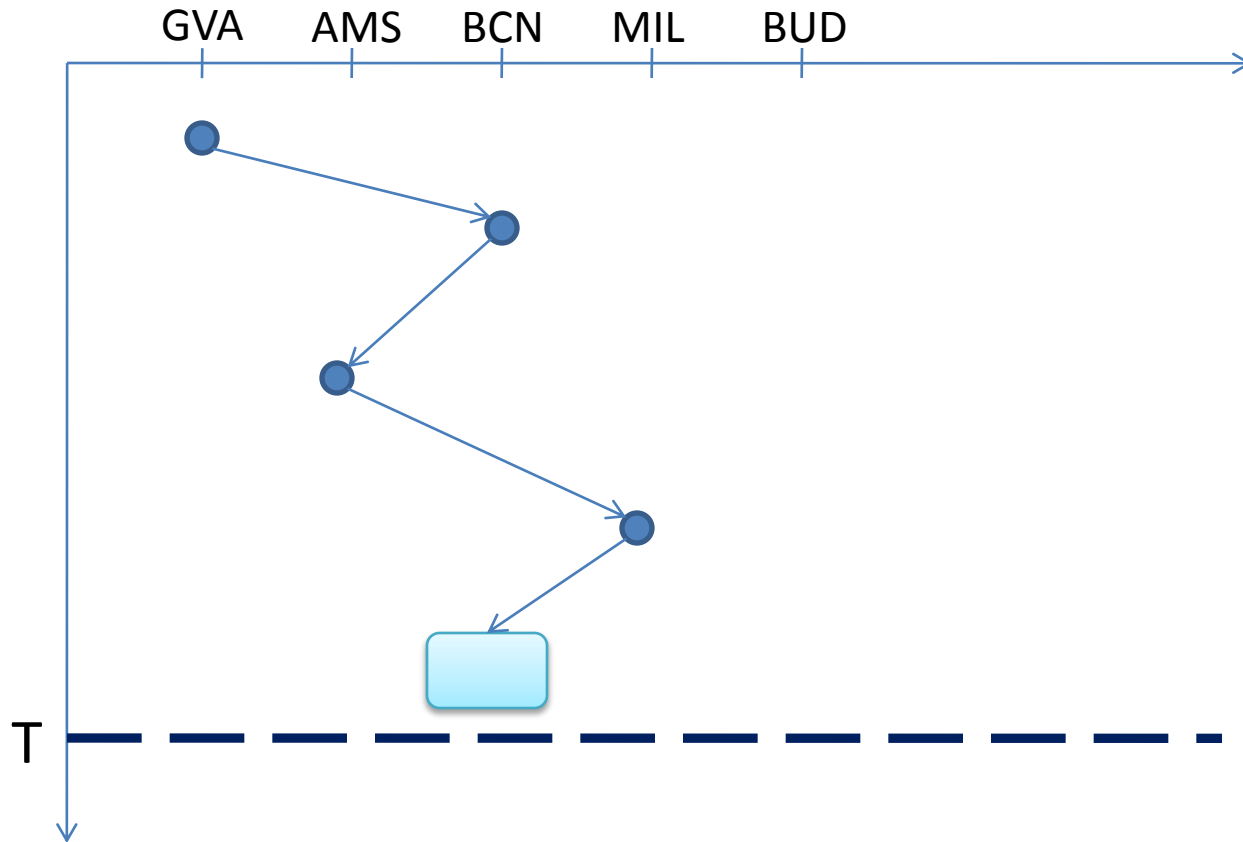
# Determine a Final State:



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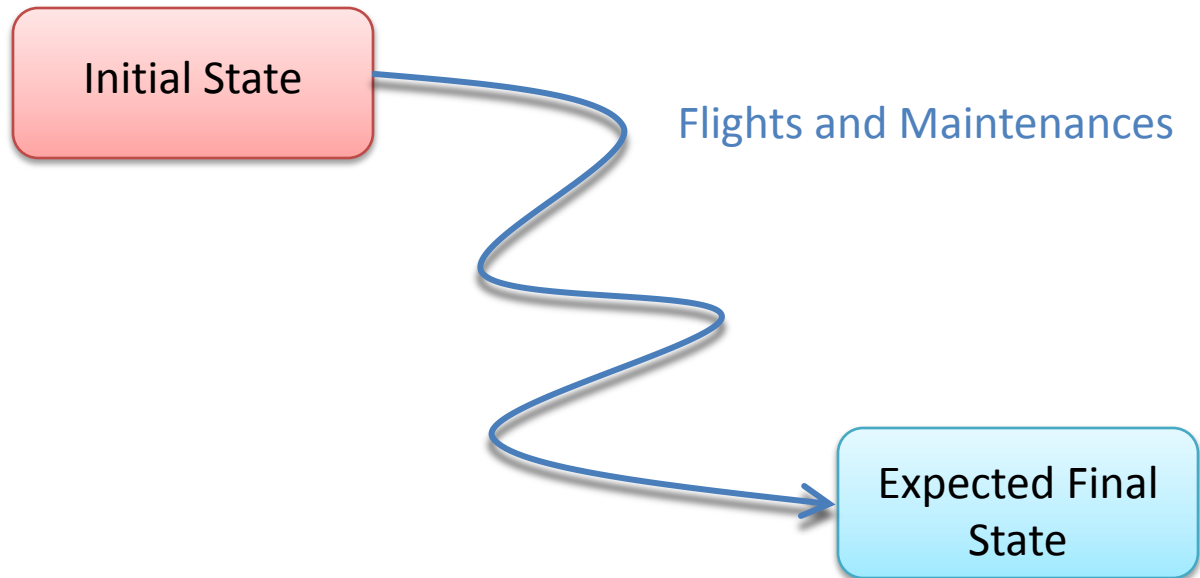


# Determine a Final State:



# Solution to the ARP:

A recovery scheme for each plane:



# Multi-objective optimization:

Minimize both  $T$  and *recovery costs*

Strategy: for *fixed*  $T$  find optimal recovery plan

Give *several recovery plans* for different values of  $T$  (decision aid)

# Column Generation Approach

Find out optimal solution by **combining individual recovery schemes**  $r \in R'$  (master problem) on a **subset**  $R' \subseteq R$  of all feasible recovery schemes

Generate **potentially improving** recovery schemes  $r \in R - R'$  **dynamically** for each plane (pricing problem)

# Master Problem: MIP formulation

$$\begin{aligned}
 \min \quad & Z_{MP} = \sum_{r \in R} c_r x_r + \sum_{f \in F} c_f y_f + \sum_{s \in S} c_s z_s \\
 \text{s. c.} \quad & \sum_{r \in R} \mathbf{b}_r^f x_r + y_f = 1 && \forall f \in F \quad (\lambda_f) \\
 & \sum_{r \in R} \mathbf{b}_r^s x_r + z_s = 1 && \forall s \in S \quad (\eta_s) \\
 & \sum_{r \in R} \mathbf{b}_r^p x_r \leq 1 && \forall p \in P \quad (\mu_p) \\
 & x_r \in \{0,1\} && \forall r \in R \\
 & y_f \in \{0,1\} && \forall f \in F \\
 & z_s \in \{0,1\} && \forall s \in S
 \end{aligned}$$

# What is a column ?

- cost
- vector

$$c_r = (b_r^f, b_r^s, b_r^p)^T$$

Where

- $b_r^f = 1$  if **flight**  $f$  is covered by column  $r$
- $b_r^s = 1$  if **final state**  $s$  is covered by  $r$
- $b_r^p = 1$  if column  $r$  is affected to **plane**  $p$



# The Pricing Problem

Find new columns minimizing the **reduced cost**  $\tilde{c}_r^p$  :

$$\min_{r \in R} \tilde{c}_r^p = c_r^p - \sum_{f \in F} \mathbf{b}_r^f \lambda_f - \sum_{s \in S} \mathbf{b}_r^s \eta_s - \mathbf{b}_r^p \mu_p \quad \forall p \in P$$

# Recovery Networks (Argüello et al. 97)

1. Generate a recovery network for each plane
2. Update arc costs according to dual variables
3. Solve Resource Constrained Elementary Shortest Path (RCESPP)
4. Add Columns to  $R'$
5. Resolve restricted LP until optimality and branch

# Time – Space Network with

- source node  $n_0 = [t, m, r]$



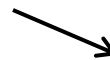
- node  $n = [t, m, r]$



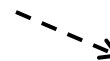
- sink  $s = [t, m, r]$



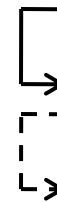
- flight arc  $[n, n']$



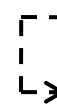
- maintenance arc  $[n, n']$



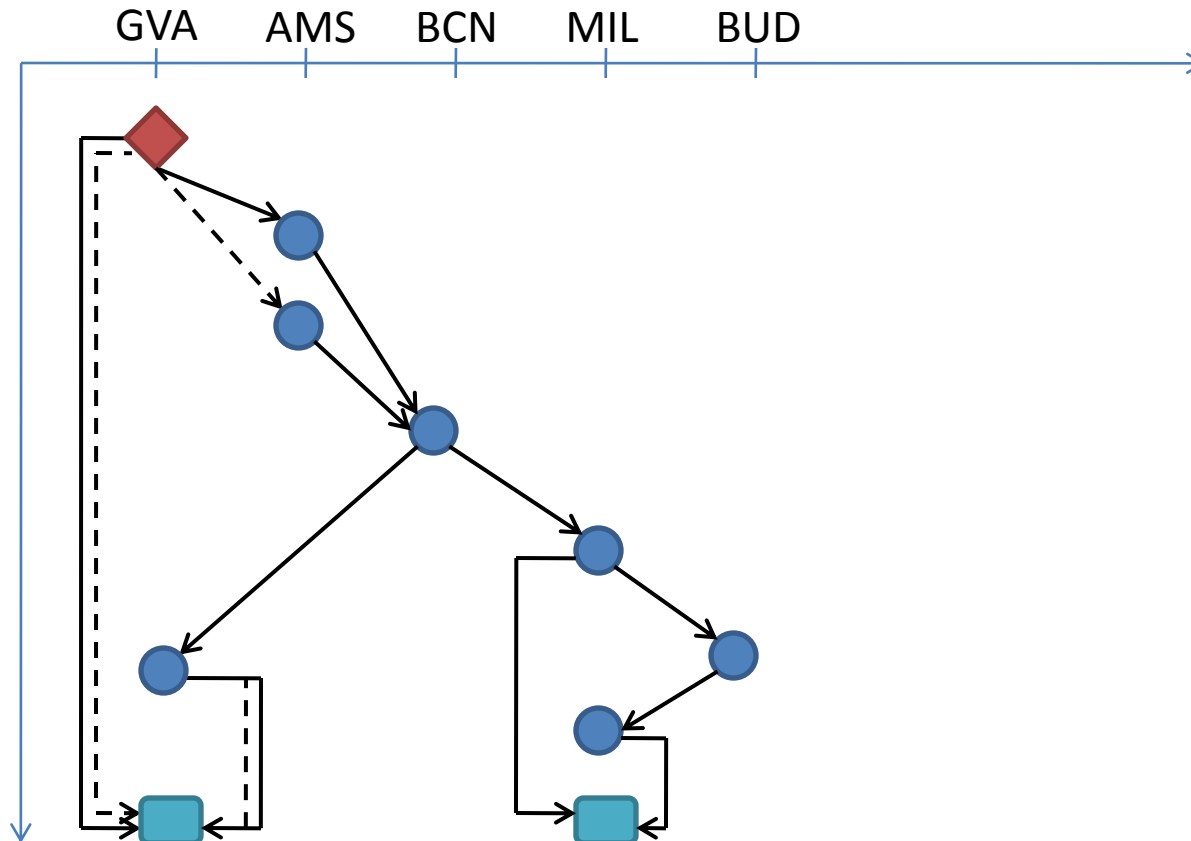
- termination arc  $[n, s]$



- maintenance termination arc  $[n, s]$



# Recovery Network



# Updating arc costs

- flight arcs:  $c = c^f + c^d - \lambda_f$
- maintenance arcs:  $c = c^f + c^d + c^M - \lambda_f$
- termination arcs:  $c = -\eta_s$
- maintenance term. arcs:  $c = -\eta_s + c^M$

Solve RCESPP on networks returns column minimizing the reduced cost!

Righini & Salani (2006), which is an extension of Desrochers et al. (1988)

# Some References

- **Argüello et al.** (1997): recovery without maintenance  
up to 27 planes, 162 flights, 30 airports
- **Desrosiers et al.** (1997): daily scheduling NOT recovery  
up to 91 planes, 383 flights, 33 airports; max delay of 30 minutes
- **Clarke** (1997): maintenances requirements but no decision on them  
up to 177 planes, 612 flights, 37 airports; only 0 or 30 min delay
- **Kohl et al.** (2004): Descartes project, good survey of state of the art  
no instance size mentioned for DAR
- **Barnhart and Bratu** (2006): passenger oriented recovery algorithm  
up to 302 planes, 1032 flights, 74 airports

# Implementation issues

- Implemented in C++ with COIN-OR BCP framework
- Used interior point methods to solve the LP
- Used linear time and logarithmical resource discretisation
- 2 phase pricing:
  - generation (keep also non optimal columns, heuristic pricing)
  - proving optimality (optimal column only, exact pricing)

# Linear Time Discretization



# Logarithmic Resource Discretization





# Real Instances

- Got real schedules from **Thomas Cook Airlines** (APM's main customer)
- Solved original schedules up to 250 flights (algorithm validation)
- Generated disruption scenarios
  - delayed planes (initial states)
  - grounded planes (initial states)
  - airport closures (activity slots)
  - forced maintenances (initial resource consumption)

Instance	2D_5AC	2D_5AC_1del	2D_10AC	2D_10AC_1del	2D_10AC_2del
# planes	5	5	10	10	10
# flights	38	38	75	75	75
# delayed planes	0	1	0	1	2
# cancelled flts	0	2	0	2	2
# delayed flts	0	4	0	4	5
total delay [min]	0	969	0	969	989
max delay [min]	0	370	0	370	370
cost	380(*)	21175(*)	750(*)	21545(*)	21745(*)
tree size	1	1	1	1	1
run time [s]	< 0.1	< 0.1	0.7	0.7	1.0

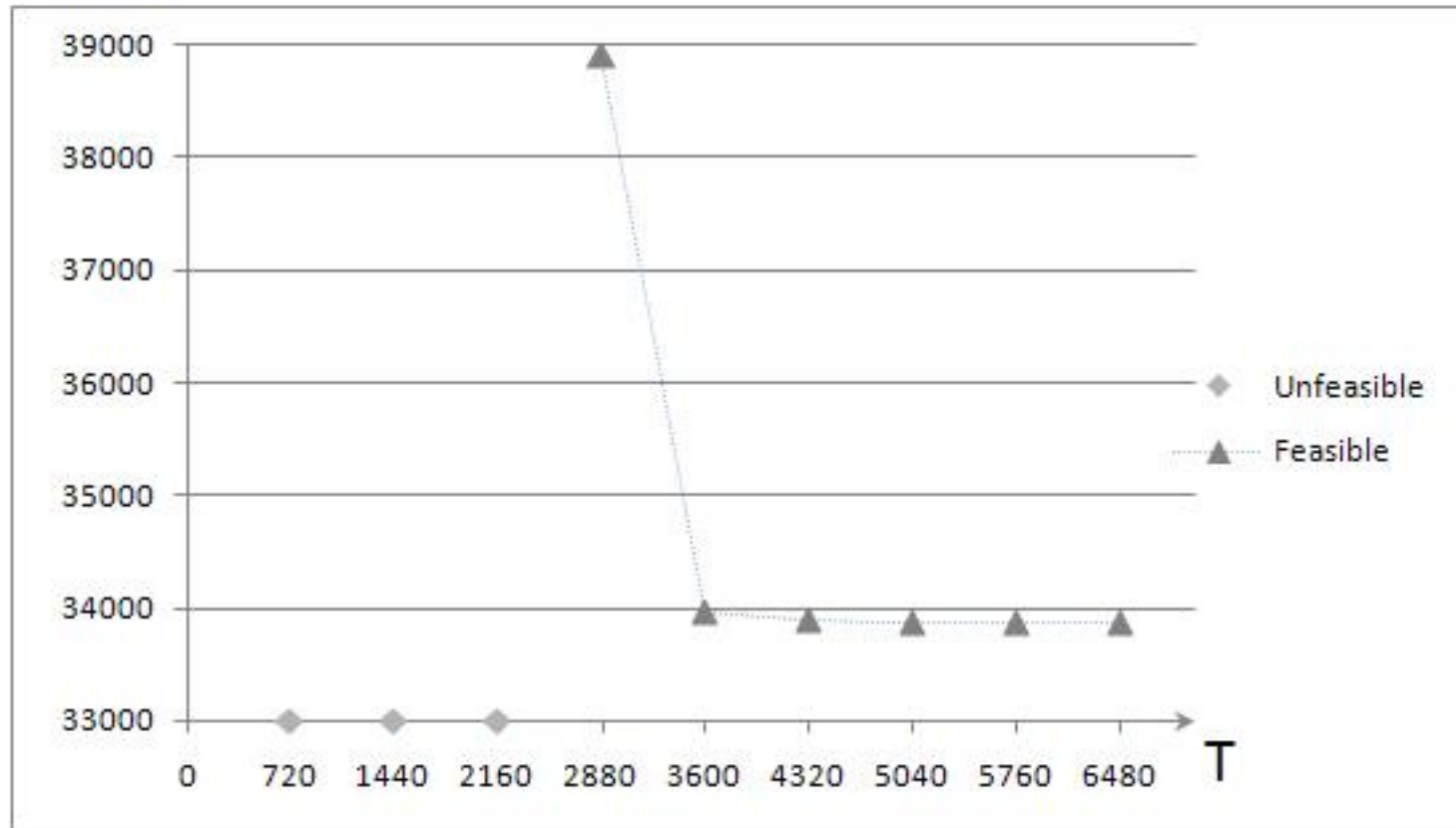
Instance	3D_10AC	4D_10AC	5D_5AC	5D_10AC	7D_16AC
# planes	10	10	5	10	16
# flights	113	147	93	184	242
# delayed planes	0	0	0	0	0
# cancelled flts	0	0	0	0	0
# delayed flts	0	0	0	0	11
total delay [min]	0	0	0	0	310
max delay [min]	0	0	0	0	45
cost	1130(*)	1470(*)	930(*)	1840(*)	5600
tree size	1	1	1	5	2033
run time [s]	3.0	6.5	1.0	29.1	3603

## Average results of 10 randomly generated instances

Instance	No maint. + 5%	No maint. + 10%	No maint. + 20%
# cancelled flts	52.7	46.7	33.2
# delayed flts	5	4.7	5.5
# uncovered final states	1.2	0.7	0.3
total delay [min]	851.3	635.7	712.5
max delay [min]	271.3	251.5	218.2
cost	289462	272067	144388
optimality gap [%]	0.61	0.54	1.27

Instance	Greedy maint.	Maint. Opt
# cancelled flts	2.2	2
# delayed flts	2.7	1.5
# uncovered final states	0.1	0.1
total delay [min]	89.6	52.3
max delay [min]	37.7	37.1
cost	15881	14683
optimality gap [%]	0.73	0

## Pareto behavior for increasing T



# Future Work

- Benchmark solutions against practitioners
- Allow repositioning flights and early departures
- Extend Pricing Solver for acceleration
- Include in APM solutions

# Conclusions

- Developed a flexible and fast algorithm
- Solutions are very promising
- Maintenance planning is an added value

THANKS for your attention!

Any Questions?