

# An Exact Method to Solve the Multi-Trip Vehicle Routing Problem with Time Windows

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# Summary

- 1 Problem statement
- 2 Branch and Price algorithm
- 3 Results
- 4 Conclusion

## Instance

- an oriented graph  $G = (V, A)$ .
  - $V = \{0, \dots, n\}$  with 0 the depot and  $1, \dots, n$  the customers
  - a cost  $c_{ij}$  and a travel time  $t_{ij}$  for each arc  $(i, j) \in A$
  - for each customer  $i \in \{1, \dots, n\}$ 
    - demand  $d_i$
    - service time  $st_i$
    - a time windows  $[a_i, b_i]$
  - $U$  vehicles allowed
  - a capacity  $Q$
  - planning time horizon  $[0, T]$
- 
- Each customer must be visited within its time window
  - vehicles may arrive earlier and wait before start the service

## Objective:

Find a set of trips with minimal cost visiting all customers and respecting capacity and time windows constraints such that :

- two trips are not traveled at the same time by the same vehicle
  - at most  $U$  vehicles are used
- A trip is portion of a vehicle route issued from the depot and coming back to the depot

## Meta-heuristics

- Fleishmann (1990) : first idea of multi-trip
- Tabu search : Taillard, Laporte and Gendreau (1996), Brandao and Mercer (1998)
- Genetic algorithm : Salhi and Petch (2004)
- Decomposition approach : Battarra, Monaci and Vigo (2009)

## Exact methods for a variant where a limit duration is imposed on the trip

- Azi et al (2007 and 2010) and Macedo et al (2011)
  - Limit duration decrease the complexity that allows the use of a specific strategy
  - ⇒ In our problem there is no limit duration

# MTVRPTW vs VRPTW

MTVRPTW  $\Rightarrow$  variant of the vehicle routing problem with time windows (VRPTW)

## VRPTW

- Visit all customers (graph covering)
- 1 demand and 1 service time per customer
- 1 time windows per customer
- 1 cost and 1 travel time between each customer

## MTVRPTW

## VRPTW

- unlimited fleet
- 1 vehicle = 1 route

## MTVRPTW

- limited number of vehicles
- 1 vehicle = many trips

# A set covering problem

## Like VRPTW

- Linear relaxation of explicit formulation is very weak
- $\Rightarrow$  Formulation where variables represent trips

## MTVRPTW $\neq$ VRPTW

- Temporal constraints appear between two trips
- $\Rightarrow$  Trips must be located in time

## MTVRPTW

- Trips definition is extended
- $\Rightarrow$  Structure definition

# Definitions of *structure* and *trip*

## Structure definition

A structure is defined by:

- sequence of visited customers
- length / cost
- duration
- time window  $[\mathcal{A}, \mathcal{B}]$  where  $\mathcal{A}$  is the depot earliest departure time and  $\mathcal{B}$  is the depot latest arrival time for which this structure is valid and its duration is minimal (i.e., minimum waiting time)

## Trip definition

A trip is defined by a structure and:

- start and end times

Many trips with different schedules can be derived from every structure



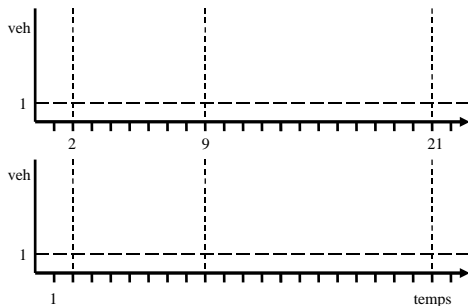
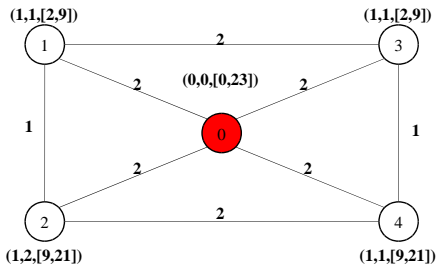
# A set covering formulation for VRPTW

- $\Omega$  a set of feasible trips, fixed in time
- $\theta_k$  indicates the number of times where trip  $r_k$  is selected for covering,  $c_k$  cost of trip  $r_k$
- $a_{ik} = 1$  if the customer  $i$  is visited by  $r_k$ , 0 else

$$\begin{aligned} & \text{minimize } \sum_{r_k \in \Omega} c_k \theta_k \\ & \sum_{r_k \in \Omega} a_{ik} \theta_k \geq 1 \quad (i \in V \setminus \{0\}) \\ & \theta_k \in \mathbb{N} \quad (r_k \in \Omega) \end{aligned}$$

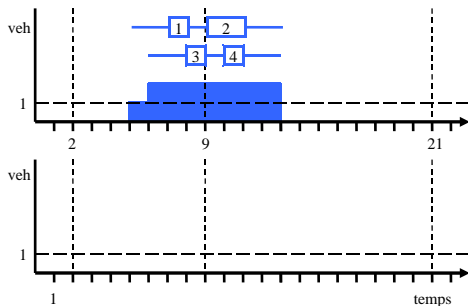
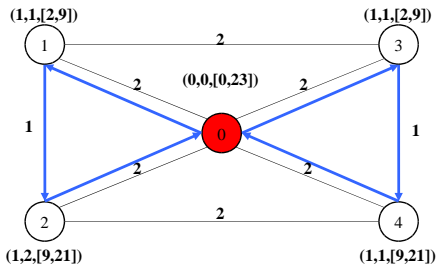
How to model the temporal constraints ?

# Trip succession



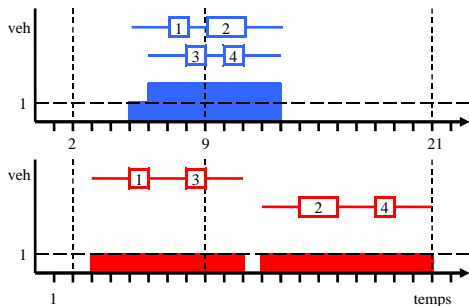
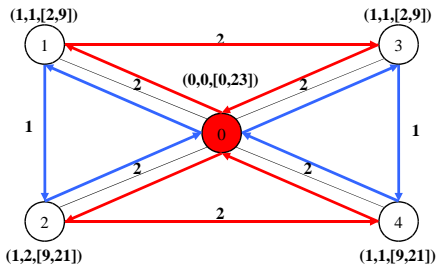
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- MTRPTW : Solution cost 12, **feasible**

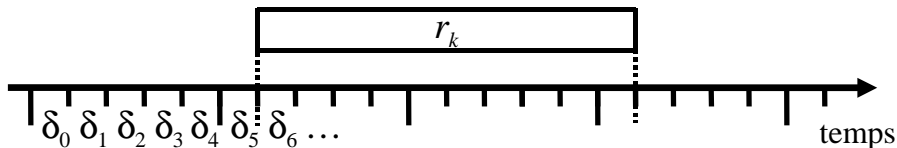
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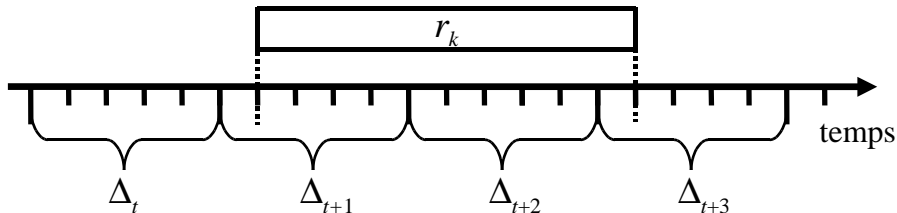
# One time constraint by instant ?

- one time interval  $\delta_t$  by instant  $\Rightarrow b_{tk}$  are binary
- combinatorial explosion of constraint number related to temporal precision



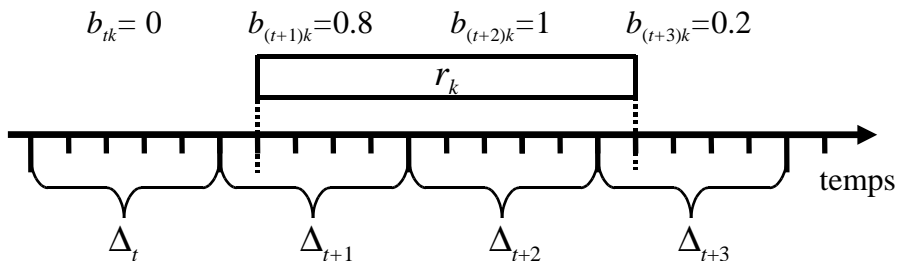
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- time interval length = minimal duration of possible trips



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- **combinatorial explosion of constraint number related to temporal precision**
- time interval length = minimal duration of possible trips
- $\Rightarrow b_{tk} \in [0, 1]$  become the fraction of time interval  $\Delta_t$  occupied by trip  $r_k$





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Time interval length = minimal duration of possible trips

- relaxation of the problem

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- too many variables

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### $\Omega$ is a set of feasible trips, fixed in time

- too many variables

- $\Rightarrow$  adressed by column generation

# What is the column generation ?

## Inspiration

Simplex algorithm

- Only basic variables are interesting

How does a nonbasic variable becomes a basic variable ?

- In minimisation case : only if its reduced cost is negative

## Method

The column generation consists to solve iteratively two problems.

- the restricted master problem = problem restricted to a sub set of variables (basic and nonbasic)
- the pricing problem = Find new nonbasic variables that can become basic

Stop when the pricing problem don't find new nonbasic variables that can improve the solution.

## Problem decomposition

- Restricted master problem : Set covering problem where the integrity constraints are relaxed, reduced to a subset of variables  $\Omega_w$
- Subproblem : Find a negative reduced cost variable  $\Rightarrow$  Elementary shortest path problem with resource constraints (ESPPRC)

## Problem decomposition

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## Reduced cost

$$c_k^r = c_k - \sum_{i \in V \setminus \{0\}} a_{ik} \lambda_i + \sum \Delta_t b_{tk} \mu_t$$

- $\lambda_i$  dual value associated to customer  $i$
- $\mu_t$  dual value associated to time interval  $\Delta_t$

# Dynamic programming :

- labels =  $L_{num} = (T_{num}^1, \dots, T_{num}^n)$
- each node has a label list
- during label extension
  - create a new label and insert it in corresponding node label list
  - set resource consumption
  - check that the resource constraints are meet
- stop when no more label can be extended



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## Problem

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## Solution

- apply a dominance relation after each extension on corresponding label list

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- take into account the loading times

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- generate a trip with minimal reduced cost

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## avoid the time interval associated with a dual value $\mu_t$ not null

- take into account all possible departure time

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## Objective 2

- generate a trip with minimal reduced cost

## avoid the time interval associated with a dual value $\mu_t$ not null

- take into account all possible departure time
  - **too many labels**
  - $\Rightarrow$  group labels that represent the same structure and select a representative



# Subproblem: Label groups and representative label

## Label group definition

A group of labels is a set of labels that represent the same partial path and whose arrival-to-destination dates belong to the same time interval

## How to select a representative label

two main rules

- it can be dominated by an other label if and only if all labels of its group are dominated by this label
- it must accept all extensions accepted by at least one label of its group

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## In our previous studies

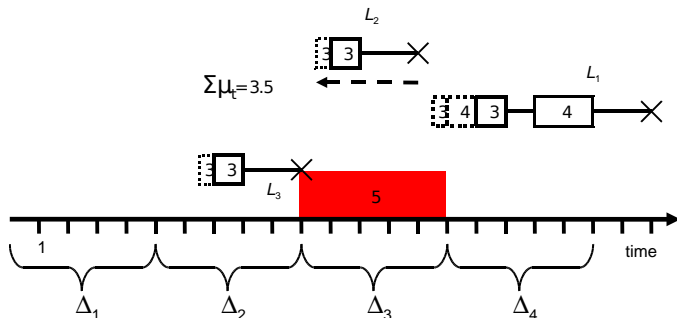
- To compare the time dependent reduced cost of two different labels  $L_k$  and  $L_{k'}$  during the dominance relation process we use this formula
- $$c_k^r + \sum_{t > h_{k'}}^{t = h_k} \mu_t \leq c_{k'}^r$$

# Subproblem: Select a representative label

## Select relative to the reduced cost

Let  $L_2$  and  $L_3$  in the same group (they represent the same partial path)

- reduced cost formula :  $c_k^r + \sum_{t>h_{k'}}^{t=h_k} \mu_t \leq c_{k'}^r$
- $c_1^r = 3$ ;  $c_3^r = 5$ ;  $c_2^r = c_3^r + 3.5 = 8.5$
- comparisons :

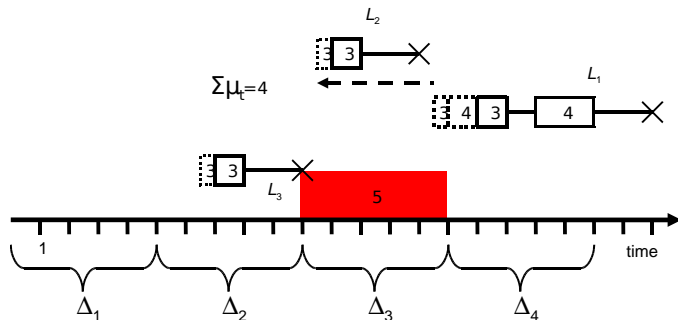


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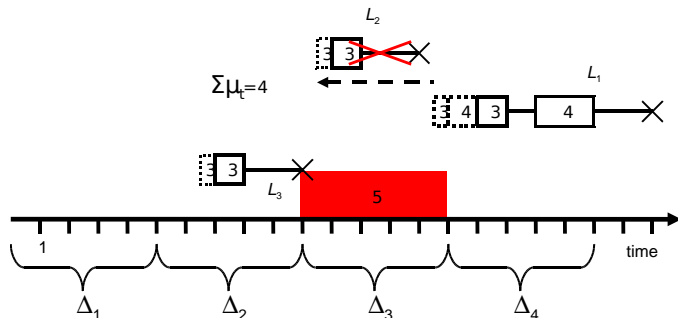


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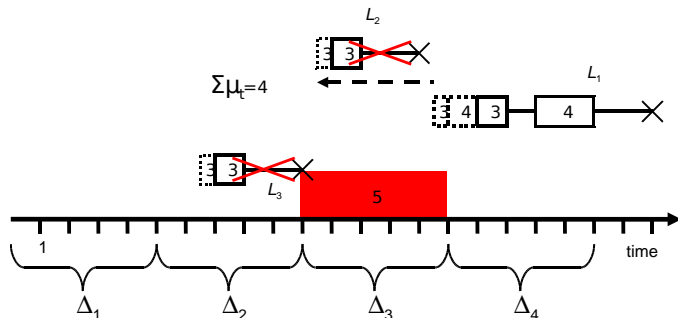


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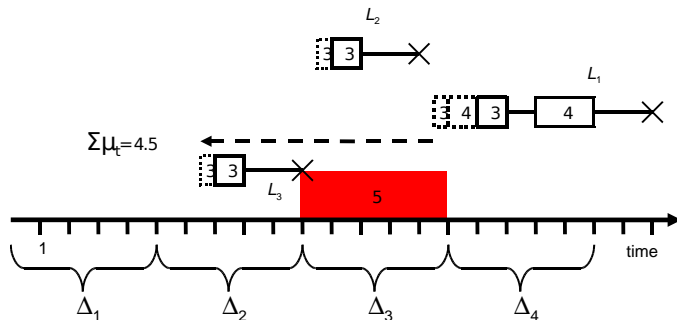


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- $c_1^r = 3$ ;  $c_3^r = 5$ ;  $c_2^r = c_3^r + 3.5 = 8.5$
- comparisons :  $c_1^r + 4.5 > c_3^r$

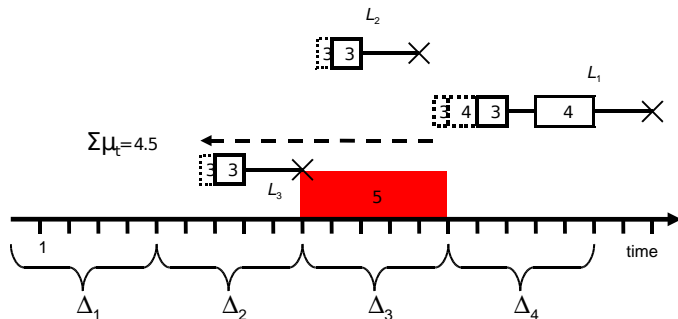


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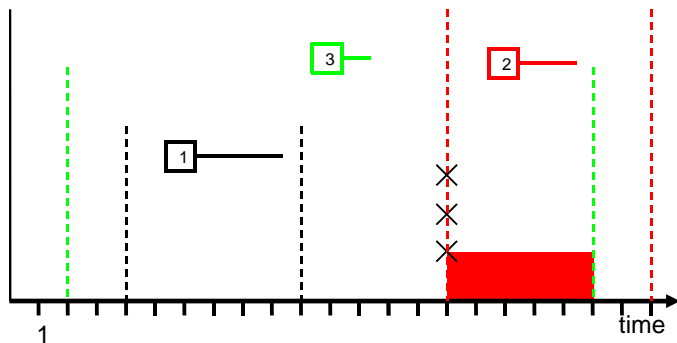




## Subproblem: Select a representative label

### Select relative to the possible extensions

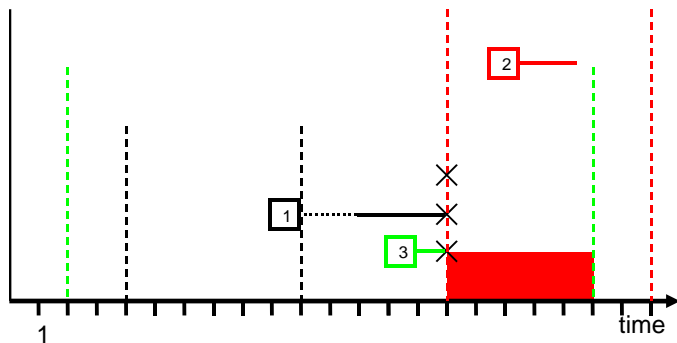
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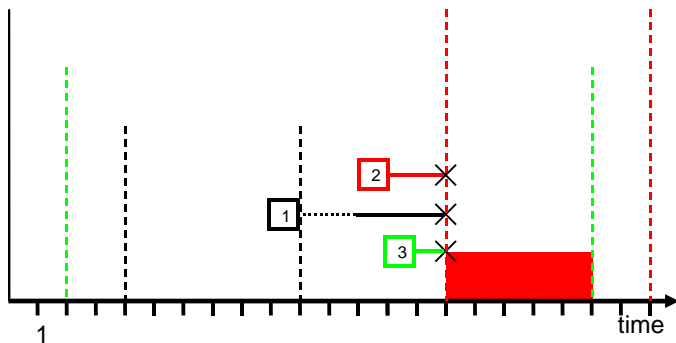
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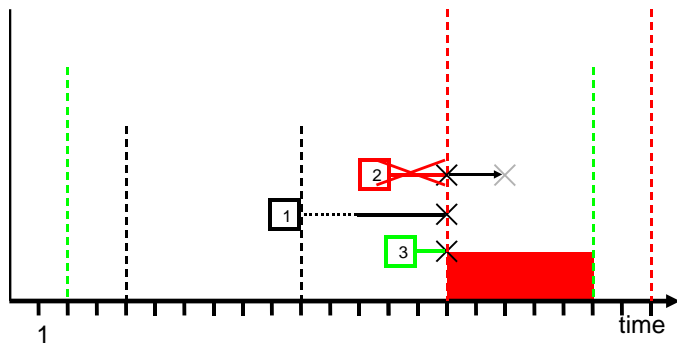
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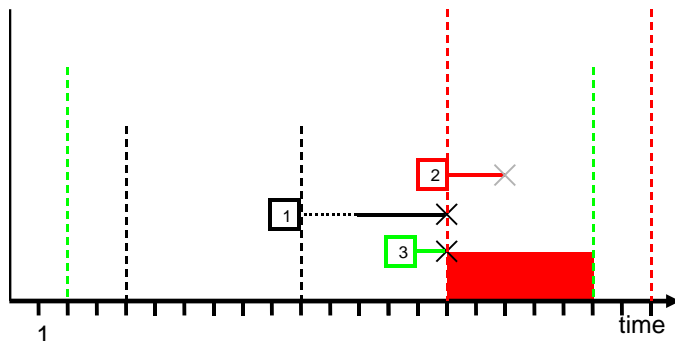
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- all labels of the group have to take into account  $\Rightarrow$  retardation



## Subproblem: Select a representative label

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- all labels of the group have to take into account  $\Rightarrow$  retardation



New parameter : retardation of the arrival time to the depot

# New definition of representative labels

## Définition

A path  $p$  from  $j$  to 0 is represented by the label:

$L_p = (c_p^r, h_p, q_p, d_p, rd_p, V_p^1, \dots, V_p^n)$ , where:

- $c_p^r$  is the reduced cost of  $p$
- $h_p$  is the starting time of the service of  $j$
- $q_p$  is the carried quantity
- $d_p$  is the arrival time to the depot
- $rd_p$  is the possible retardation of the arrival time of the depot
- $V_p^i = 1$  if the customer  $i$  is unreachable by  $p$ , 0 else

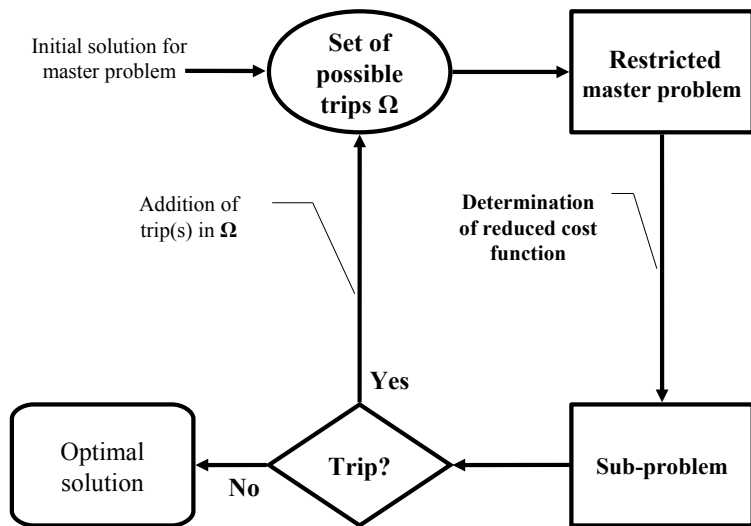
## Initialisation

- One label is created at the end of the planning time horizon and one label at the beginning of each time interval with a not null dual value

Label  $L_1$  dominates label  $L_2$  if and only if:

- $q_1 \leq q_2$  (carried quantity)
- All customers unreachable by  $L_1$  are not by  $L_2$  too
- $h_2 + rd_2 \leq h_1$  (starting time of the service)
- $c_1^r + \sum_{t>h_2}^{t=h_1} \mu_t \leq c_2^r$

# Column generation scheme





## Recall

Branch and bound	Branch and Price
Simplexe	Column generation

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## Branching on arcs

- select an arc  $(i,j)$  with a fractional flow
- $x_{ij} = 1 \Rightarrow \theta_k = 0$  if trip  $k$  visits customer  $i$  or  $j$  without using arc  $(i,j)$
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- having all arcs with an integer flow ( $x_{ij} \in \mathbb{N}$ ) does not imply that the solution is integer ( $\theta_k \in \{0, 1\}$ )

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## Problem

- having all arcs with an integer flow ( $x_{ij} \in \mathbb{N}$ ) does not imply that the solution is integer ( $\theta_k \in \{0, 1\}$ )
- $\Rightarrow$  call a repair strategy

## Case when the flow matrix is integer and some variables fractional

- The flow matrix is such that every customer has an unique successor
- The flow matrix represents a set of structures
- In the actual fractional solution some structures are represented by several trips with different time positions

## We consider the following issue:

- Is it possible to assign a single time position to every structure?
- Equivalent to determining the existence of an integer solution supported by the integer flow matrix

## Solved using a VRPTW modeling

- Nodes: structures
- Arcs: feasible successions

## Instance of VRPTW

- customers
  - service time
  - demande
  - time window
- arcs  $(i, j)$ 
  - travel time
  - cost

## Our branching problem

- structures
  - duration
  - time window
- arcs  $(i, j)$ 
  - cost of the structure  $j$

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# Branch and Price: case of an integer flow matrix

## Instance of VRPTW

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  - service time
  - demande
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- arcs  $(i, j)$ 
  - travel time
  - cost

## Our branching problem

- structures
  - duration
  - 0
  - time window
- arcs  $(i, j)$ 
  - 0
  - cost of the structure  $j$

## We solve it with:

- Standard branch and price scheme



if a solution of the VRPTW is found

- Update the upper bound
- prune the node

If no VRPTW solution exists

- Select an arc not involved in previous branching constraints
- Branch on this arc

## Hardware and software

- Language: C++
- Solver: GLPK (open source)
- Computer: Intel Core2Duo E7300 2.66GHz, 3Gb RAM

## Benchmarks

- based on Solomon's instances: R2, RC2, C2
- 25 customers: 2 vehicles allowed
- 50 customers: 4 vehicles allowed
- computation time limited to 30h per instance

## Instances with 25 customers

Instances	% GAP			Time (sec)		
	Min	Max	Avg	Min	Max	Avg
C	0.55	4.85	2.27	12	371	170
R	0.44	4.70	2.41	22	3769	1006
RC	3.52	8.98	5.41	9	20038	12537

- 25/27 instances closed
- great variation of computation times and GAPs

## Instances with 50 customers

Instances	% GAP	Time (sec)
C	-	-
R201-50	1.58	237
R202-50	2.42	78880
R205-50	2.39	24062
RC201-50	2.24	662
RC202-50	2.40	99346

- Only 5/27 instances closed
- great variation of computation times

## Conclusion

- Master problem: time constraint between trips
  - time aggregation
  - all solution found with time aggregation are feasible that imply a good relaxation of time constraint
- Sub-problem: time dependent reduced cost
  - appropriate dynamic programming  $\Rightarrow$  representative labels

## Perspectives

- Problem with a great temporal dependence
  - mainly solved with a structural branching scheme
  - $\Rightarrow$  improve the branching scheme with temporal branching politic

**Thank you for your attention**

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